MERCIER PISTOL WORKS

ADD-ON SERVICES

OPTIONAL WORK · NOVEMBER 2026

There is absolutely zero pressure to add any work beyond what you've already requested. This list is here so you can make an educated decision about options you may or may not know about. If anything interests you, let us know and we'll add it to your work order and confirm the price with you.

R requires refinishing the parts affected (priced separately). SINGLE STACK 1911 single stack only. Package upgrades are chosen with a package on the website. Prices current as of November 2026 and subject to change; Eric confirms every price on your work order.

Package upgrades

These are chosen with a package on the Request a build page.

	LABOR	PARTS
APEX upgrade · on the website Brand-new hand-fit Kart National Match bull barrel, or a standard barrel with a Kart NM bushing.	$325	$270
Speed Pack · on the website Replaces the standard components with a skeletonized trigger shoe, Litespeed hammer, ultra-light sear, ultra-light disconnector and a sub-3 lb sear spring.	$120	
Original-length integrated comp or sight block · on the website Available on the Gungnir and Homados. Upgrades the build to an integrated comp or sight-block configuration while keeping the finished pistol at its original overall length.	$300	
Complete De-MIM · on the website Includes purchasing, fitting and blending a new grip safety, firing pin plate, thumb safeties, ejector, extractor and magazine catch. Requires re-coating the pistol.	$640	$444
Trigger fit kit · on the website Not sure which trigger length suits you? We send the kit so you can find out.		$65

Optic plates

	LABOR	PARTS
Fit Charyn Precision Optic Plate (COP), coating included in the package For package builds, where the coating is already included.	$330	$200
Fit Charyn Precision Optic Plate (COP), no coating	$330	$200
Fit Charyn Precision Optic Plate (COP) with slide re-coat · on the website Slide re-coated in matte dark grey DLC (looks black when oiled).	$365	$300
Fit modified COP to an existing long optic plate cut, no coating	$480	$350
Fit modified COP to an existing long optic cut, with slide re-coat Slide re-coated in matte dark grey DLC (looks black when oiled).	$515	$450

Grip bodies and modules

Fitting and blending a new grip body requires a new trigger, tuning the grip safety nose and refinishing the frame after blending.

	LABOR	PARTS
Fit and blend a customer-provided Gen 2 STI or Staccato polymer grip body R	$75	
Fit and blend a customer-provided Gen 1 STI or Staccato polymer grip body R	$100	

Fit and blend a customer-provided Staccato C2 grip R Likely needs an additional charge to weld and reshape the grip safety.	**$125**	
Fit and blend a customer-provided MJD polymer grip body R	**$125**	
Fit and blend a customer-provided Atlas grip module R	**$175**	
Fit and blend a customer-provided Gun Crafter grip module R	**$175**	
Fit and blend a customer-provided PT grip body R	**$175**	
Fit and blend a customer-provided Cheely grip body R	**$175**	
Fit and blend another customer-provided grip body R	**$200**	
Fit and blend a customer-provided Infinity grip module R	**$325**	
Double undercut trigger guard, steel or aluminum grip	**$185**	
Double undercut trigger guard, polymer grip	**$85**	
Remove factory tooling marks from the grip body $150 per hour. Time depends on the grip body; the price shown is an estimate only.	**$900**	
Modify a polymer grip to accept short flush magazines	**$135**	
Modify the grip to accept lower grip screws	**$25**	

Grip safety

	LABOR	PARTS
Reduce the grip safety radius for carry	**$75**	
Tune the grip safety to interface properly with the trigger bow	**$75**	
Machine and reshape a welded grip safety bottom to close the gap	**$75**	
Pin the grip safety	**$100**	
Blend the existing grip safety R Requires refinishing the grip safety and frame.	**$175**	
Fit and blend a new grip safety R	**$225**	

Triggers

For a new trigger, tell us the length (short, medium or long) and profile (flat or curved).

	LABOR	PARTS
Fit a new 1911 trigger Plain blasted aluminum.	**$175**	
Fit a new 2011 trigger	**$200**	
Fit the existing 2011 trigger to a new grip (if possible)	**$200**	
Machine the trigger to a different length	**$20**	
Skeletonize the trigger shoe	**$70**	
Stipple the front of the trigger shoe	**$25**	

Thumb safeties

	LABOR	PARTS
Fit a single-side safety	$55	
Fit an ambi safety	$90	
Fit Atlas ambi safeties	$115	
Soften the edges on the thumb safety R	$20	
Modify the thumb safety paddle profile R	$30	
Modify the thumb safety for solid engagement and disengagement with the plunger Modified area cold blued.	$35	
Modify the bottom of the right-side thumb safety to avoid knuckle bump R	$50	

Magwells

	LABOR	PARTS
Fit a magwell	$115	
Modify grips for a Chen magwell SINGLE STACK	$100	
Fit and blend a Chen SI magazine well R SINGLE STACK	$225	
Fit and blend an EGW magazine well R SINGLE STACK	$250	
Fit and blend a Chen Gen II magazine well R SINGLE STACK	$600	

Guide rod, extractor, ejector and disconnector

	LABOR	PARTS
Marvel disconnector cut · on the website Machine the slide for the Marvel disconnector cut ($100) and modify the disconnector head to work with it ($25).	$125	
Machine magazine lip clearance cuts on the disconnector rail	$75	
Fit a new firing pin plate	$55	
Fit a full-length guide rod	$60	
Fit a standard reverse guide rod plug	$50	
Fit a keyed reverse guide rod plug	$75	
Blend a new guide rod to the front of the gun	$55	
Machine the slide dust cover for a reverse plug	$125	
Blend a new ejector to the back of the slide	$65	
Blend a new extractor to the back of the slide	$65	
Tune the existing ejector to the proper length and angles Modified so the top round does not touch.	$70	
Fit and tune a new ejector	$75	
Tune the existing extractor Proper tension, with the hook profile and length reshaped.	$85	

Sights

	LABOR	PARTS
Fit a new front sight	$35	
Fit a customer-provided tritium front sight	$40	
Machine and fit a solid steel front sight	$50	
Machine a front sight dovetail	$75	
Machine a front sight weld-up to match the slide profile	$80	
Machine and fit a customer-provided rear sight	$165	

Slide machining

	LABOR	PARTS
Machine additional cocking serrations $25 each.	$50	
Machine metal to lighten the slide on each side of the disconnector rail, inside the slide	$50	
Machine a 45-degree carry bevel on the bottom of the slide R	$50	
Machine a flat-top slide R	$75	
Machine a lowered and flared ejection port R	$75	
Machine the lower left side of the slide at the ejection port	$100	
Machine the slide for a High Power cut R	$100	
Machine a slide dust cover ball cut R	$100	
Machine a slide ball French border cut R	$100	
Machine the slide flats for three-line ball cuts on each side R	$100	
Machine a single tapered blood groove (ball cut) on the slide top SINGLE STACK	$100	
Machine a partial tri-cut (45-degree angles) onto the slide R	$150	
Machine the slide for front cocking serrations R	$150	
Machine the slide for rear cocking serrations R	$150	
Machine three-line blood grooves (ball cuts) on the slide top SINGLE STACK	$175	
Machine slide material to eliminate stamping or engraving	$225	
Machine a full tri-cut (flat top and 45-degree angles) onto the slide R	$225	

Frame machining

	LABOR	PARTS
Bevel the frame slide stop cutout to prevent burring	$15	
Fit and polish an 80s delete shim SINGLE STACK	$25	
Fit a new plunger tube SINGLE STACK	$25	
Machine the back of the frame dust cover	$45	
Machine a thumb rest shelf into the frame	$75	
Machine three-line blood grooves (ball cuts) on the mainspring housing SINGLE STACK	$100	
Machine the light rail off the frame dust cover	$175	

Machine a 45-degree angle on the frame dust cover	$175
Hand blend the frame dust cover after machining so it flows with the gun	$175
Machine three-line blood grooves (ball cuts) on the front strap SINGLE STACK	$175
Round butt the frame and mainspring housing R SINGLE STACK	$225
Bobtail the frame and install a bobtail mainspring housing R SINGLE STACK	$450

Stippling and serrations

	LABOR	PARTS
Serrate the magazine catch	$25	
Stipple the mainspring housing	$55	
Stipple the thumb reference area on the frame	$60	
Stipple the mainspring housing (single stack) SINGLE STACK	$75	
Stipple the back of the slide to reduce glare R	$75	
Stipple all small parts R	$75	
Stipple the slide top	$100	
Stipple the front strap of the frame SINGLE STACK	$175	

Bevels and edges

	LABOR	PARTS
Break the edge on the J-cut to prevent burrs	$20	
Soften the edges around the ejection port R	$65	
Hand bevel standard bevels R	$75	
Bevel the edges around the ejection port	$100	
Hand bevel heavy carry bevels R	$150	

Slide stop and magazine catch

	LABOR	PARTS
Tune the slide stop nose Modified area cold blued.	$50	
Flush cut the slide stop R	$75	
Fit a new magazine catch	$45	
Modify the magazine catch to angle toward the shooter, and serrate it R	$50	

Barrel, chamber and feed ramp

	LABOR	PARTS
Modify the feed ramp so it does not hang over into the magwell	$25	
Crown the barrel	$50	
Finish ream the chamber to the proper depth	$50	
Clean and polish the feed ramp, throat and chamber	$50	
Flush cut the barrel to the front of the slide	$75	
Machine a recessed target crown on the front of the barrel	$90	

Polishing

	LABOR	PARTS
Polish ignition parts	No charge	
Polish the barrel	$75	
Sand the slide to a 500-grit satin finish R	$300	
Polish the slide flats after sanding to 1500 R	$300	
Polish small parts R	$350	
Polish the frame after sanding to 1500 R	$450	
Sand the frame to a 500-grit satin finish R	$600	
Sand the slide to 1500 grit R	$750	
Sand the frame to 1500 grit and polish R	$900	

Prep and blast

Standard prep leaves the metal condition and any tooling marks under a prior coating as they are. Deluxe prep removes machining marks and scratches before a satin or matte blast. Deluxe prices are for non-SVI parts; the trigger and grip are not included.

	STANDARD PREP, MATTE BLAST	DELUXE PREP, SATIN BLAST	DELUXE PREP, MATTE BLAST
Entire pistol (excluding grip)	$145	$310	$310
Frame	$35	$100	$100
Slide	$35	$100	$100
All small parts	$25	$75	$75
Barrel	$50	$50	$50
Cone comp or sight block	$60	$80	$75

Coating and re-coating

DLC/PVD colors: dark grey (looks black when lubricated), silver (looks like stainless steel), rose gold and gold. Bronze is available as an additional color.

	LABOR	PARTS
DLC/PVD the entire gun Minus the trigger and 2011 grip.	$565	
DLC/PVD the rest of the gun not already included in the Virāgō package Does not include the grip body or magwell.	$425	

DLC/PVD the rest of the gun not already included in the Homados package Does not include the grip body or magwell.	**$325**
DLC/PVD the rest of the gun not already included in the Talos package Does not include the grip body or magwell.	**$325**
Multi-color upgrade, per additional color Dark grey, silver, rose gold or gold.	**$300**
Multi-color upgrade, per additional color: bronze	**$550**
DLC/PVD the frame	**$150**
DLC/PVD the slide	**$100**
DLC/PVD the grip body	**$160**
DLC/PVD the magwell	**$60**
DLC/PVD the trigger $300 minimum for the total order, unless it goes with another batch of DLC; then it's only the price shown.	**$60**
DLC/PVD coat the barrel $300 minimum for the total order.	**$55**
DLC/PVD the cone, coned comp or sight block $300 minimum for the total order.	**$45**
DLC/PVD small parts $15 each (shown: left and right ambi thumb safeties). Applies to the hammer strut pin, thumb safeties, magazine catch and lock, plungers, grip screws, mainspring housing cross pin, mainspring cap and pin, extractor, firing pin, firing pin plate, bushing, ejector, small screws, and front and rear sights.	**$30**
DLC/PVD medium parts $30 each: guide rod, Acc-U-Rails (2 or 4), mainspring housing, grip safety, optic plate, magwell, bushing.	**$30**
Anodize small parts $15 each; $100 minimum for the total order.	**$25**
Anodize the grip safety $100 minimum for the total order.	**$25**
Anodize the mainspring housing $100 minimum for the total order.	**$25**
Anodize the magwell	**$45**
Anodize the grip body and mainspring housing $100 minimum for the total order.	**$125**
Anodize the frame	**$135**
Hot salt blue the slide	**$65**
Hot salt blue the entire gun	**$350**